

Instruction Manual for Cleaver MAX CI-01



Read this description, before using Cleaver MAX CI-01. And keep description with Cleaver MAX.

Usage and Safety Regulation

Using Cleaver MAX, please be cautious of the following particulars and

prevent your

- * Keep Cleaver MAX away from water.
- * Place Cleaver MAX away from humid and dusty place.

- * High temperature causes transforming, so keep it in normal temperature.
- * Be careful with serious impact on it.
- * To change to Multi-mode, use the wrench enclosed with the product to change a holder. Make sure that operators should fasten with the bolts properly.
- * Be sure that the stripped fiber length should be at least 12mm or longer.
- * Try not to use acetone or solvent when you clean the rubber pad.

Cleaver Max assembled Body
Fiber Holder (Single Mode): Fixed on the Body
Carrying Case
Instruction Manual
Wrench (1.5mm)



Operation Procedure of Products

1. Open the body cover, and put the stripped fiber on the v-groove. And make sure that the cleave length is set as per operators' intended length.		2. Close the presser to fix the fiber.	
3. Close the cover and make sure that the end of the fiber is sticking out of the rubber pad exactly in a straight line.		4. Push the blade carriage to the rear until it stops.	
5. Open the cover.		6. Open the pressing board.	
7. Take out the cleaved fiber with care in order not to bring the harm to the end face of fiber.		8. For the continuous operation, remove the debris of cleaved fiber. Operators are required not to touch the tip of the cleaving blade.	

◎ Blade Replacement & Blade Position Adjustment.

- * On the edge of the blade, the cleaving position from 1~12 is marked.
- * When it does not cleave the fiber normally, clean the cleaving edge part, and rubber pad with alcohol-soaked cotton. (But, when cleaning rubber pad, do not use acetone or solvent)
- * And if it still does not cleave, it means the cleaving edge is fully used, operators are required to change the cleaving position by the following order.

1. Blade Replacement

<p>1. Open the cover and hold the blade carriage with hand.</p>	<p>2. Take out the 1.5mm wrench for the work.</p>	
<p>3. Release the setscrew</p>	<p>4. Rotate the blade to the anti-clockwise direction. The blade is originally fixed on "position 1". Treat the blade with care not to touch the tip of the blade.</p>	

- In case all the blade position (12 positions) are used up, it should be exchanged.
- For the exchange of cleaving blade, please contact to maintenance center.

※ Please do not touch up any screws or any other parts to fix this machine by yourself.